

東成針車行有限公司



Tung Shing Sewing Machine Co., Ltd.

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L6 鈕扣拉力儀

SNAP TESTING APPARATUS

本儀器主要針對"嬰兒服"及"童裝",用於測試鈕扣之縫合牢度是否符合安全標準,以免嬰孩或兒童將脫落之鈕扣誤吞,而做成不必要之意外傷亡!

Design for infant's and children's of wear. To prevent separation between the snap and the garment, which represents a dangerous situation if the loose snap is swallowed by an infant or children.

[備註] 本儀器可符合以下之測試標準:

[Remark] We compliance for the test method as following:

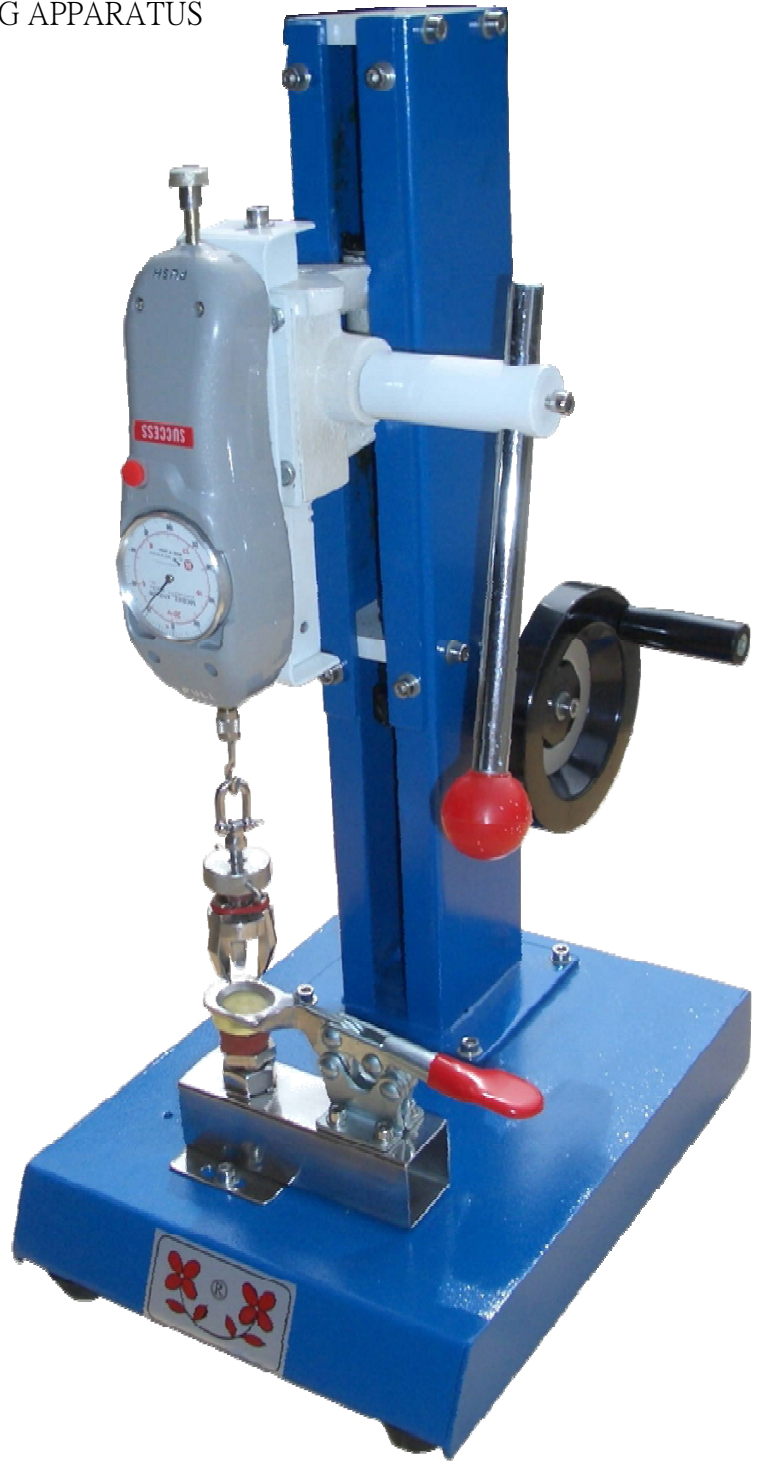
GAP.Inc., GIC standards, Military Standard 105E, Special Inspection Level S-4, AQL Level of 1.0

測試法則:

- [1] 先裝上適當之"抓具",以配合所需測試之鈕扣,並將所需測試之樣辦,鎖緊於底坐上。
(歡迎來樣訂制抓具,以配合特別之鈕扣!)
- [2] 放下抓具將鈕扣抓緊並向上拉,每粒鈕扣需可承受最少 17磅之拉力(即7.72kg)及需保持10秒而沒有鬆脫或破損之跡像,並且男,女裝(如有),需同時測試最少每款 20粒 鈕扣,方算合格;
- [3] 如其中一粒鈕扣呈現鬆脫或破損,經修補或更換後,必需重新再驗(重覆本法則 [2]),直至全部同時沒有鬆脫為止!

Test Direction

- [1] Hang the Upper Snap Clamp into the hook of meter, and fix the snap attachment by the Lower Clamp, (Special Set of Clamps are in available!)
- [2] Attach the Upper Snap Clamp to the snap, finally apply a vertical uniform load of 17 lbs.,(or 7.72kg) for a period of 10 seconds then release. If the snap can endure the cycle,and minimum of twenty snaps, both male and female sides must be tested, that particular snap is deemed to be safe.
- [3] If one is fails to withstand the force,after additional samples submitted, it must be initiated (restarting from [2]), until no failures are detected.



包裝呎碼packing size = 39 x 30 x 63cm
總重量gross weight = 16.5kg